

## HMT330 Series Humidity and Temperature Transmitters for Demanding Humidity Measurement



*The HMT330 transmitter family offers reliable performance for a wide variety of demanding industrial humidity measurements.*

The Vaisala HUMICAP® Humidity and Temperature Transmitter Series HMT330 is designed for demanding industrial applications where stable measurements and extensive customization are essential. With multiple options to choose from, the instrument can be tailored to meet the specific needs of each individual application.

### Proven Vaisala HUMICAP® Performance

The HMT330 series incorporates Vaisala's 40 years of experience in industrial humidity measurement. The updated fourth-generation HUMICAP sensor provides accurate

and stable measurement even in environments with high humidity or chemical contaminants.

### Chemical Purge Minimizes Effects of Contaminants

In environments with high concentrations of chemicals and cleaning agents, the chemical purge option helps to maintain measurement accuracy between calibration intervals.

The chemical purge involves heating the sensor to remove harmful chemicals. The function can be initiated manually or programmed to occur at set intervals.

### Features/Benefits

- Six models for demanding industrial applications
- Full 0 ... 100 %RH measurement, temperature range up to +180 °C (+356 °F) depending on model
- Pressure tolerance up to 100 bar depending on model
- 4th generation Vaisala HUMICAP® sensor for superior accuracy and stability
- Graphical display and keypad for convenient operation
- Multilingual user interface
- Excellent performance in harsh conditions; good chemical tolerance
- Corrosion-resistant IP65/IP66 housing
- 6-point NIST traceable calibration (certificate included)
- 10-year warranty when annually calibrated at the Vaisala Service Center
- Analog outputs, RS232/485, WLAN/LAN
- MODBUS protocol support (RTU/TCP)
- Compatible with Vaisala viewLinc software

## Wide Range of Installation Options

The wide variety of measurement probes, several installation accessories, and universal mains and DC power options make the instruments easy to install in various locations and kinds of environment; walls, poles, pipelines, and ducts, for example. The input/output cable can be fed through the back of the transmitter, which is a useful feature, especially for cleanroom installations.

The HMT330 series includes six models:

- HMT331 for wall-mounted applications
- HMT333 for ducts and tight spaces
- HMT334 for high-pressure and vacuum applications
- HMT335 for high-temperature applications
- HMT337 for high-humidity applications
- HMT338 for pressurized pipelines

This device is designed to integrate seamlessly with the Vaisala viewLinc CMS, which is a Part 11/Annex 11 compliant software that can be easily implemented following the GAMP5 guidelines.

## Graphical Display of Measurement Data and Trends for Convenient Operation

The HMT330 series features a large numerical and graphical display with a multilingual menu and keypad. It allows users to easily monitor operational data, measurement trends, and access measurement history for the past 12 months.

The optional data logger, with real-time clock, makes it possible to generate over four years of measurement history, and zoom in on any desired time or time frame.

The display alarm allows any measured parameter to be tracked, with freely configurable low and high limits.

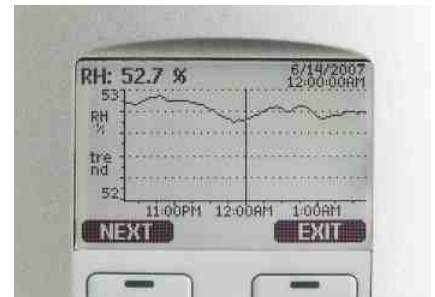
## Versatile Outputs and Data Collection

The HMT330 can support up to three analog outputs; an isolated galvanic power supply and relay outputs are also available.

For serial interface the USB connection, RS232, and RS485 can be used.

HMT330 is also capable of applying the MODBUS communication protocol and, together with an appropriate connection option, provides either MODBUS RTU (RS485) or MODBUS TCP/IP (Ethernet) communication.

The data logger, with real-time clock and battery backup, guarantees reliable logging of measurement data for over four years. The recorded



*The display shows measurement trends and over four years of real-time measurement history.*

data can be viewed on the local display or transferred to a PC with Microsoft Windows® software. The transmitter can also be connected to a network with an optional (W)LAN interface, which enables a (wireless) Ethernet connection. A USB service cable makes it easy to connect the HMT330 to a PC via the service port.

## Flexible Calibration

The HMT330 instruments are calibrated at six humidity points at the factory and come with a calibration certificate that meets all the relevant traceability and compliance requirements.

A quick, one-point field calibration can be performed with the hand-held HM70 meter. A two-point field calibration can be performed, for example, with the HMK15 salt bath calibrator in a controlled environment. The transmitter can also be sent to Vaisala for recalibration, and accredited calibrations are available.

# Technical Data

## Performance

### RELATIVE HUMIDITY

Measurement range 0 ... 100 %RH

Accuracy (including non-linearity, hysteresis, and repeatability)

with Vaisala HUMICAP® 180 or 180R\* for typical applications

with Vaisala HUMICAP® 180C or 180RC\* for applications with

chemical purge/warmed probe

with Vaisala HUMICAP® 180VC catalytic sensor

with chemical purge for

H<sub>2</sub>O<sub>2</sub> environments

at +15 ... +25 °C (59 ... +77 °F) ±1 %RH (0 ... 90 %)

±1.7 %RH (90 ... 100 %RH)

at -20 ... +40 °C (-4 ... +104 °F) ±(1.0 + 0.008 x reading) %RH

at -40 ... +180 °C (-40 ... +356 °F) ±(1.5 + 0.015 x reading) %RH

Factory calibration uncertainty (+20 °C) ±0.6 %RH (0 ... 40 %RH)

±1.0 %RH (40 ... 97 %RH)

(Defined as ±2 standard deviation limits. Small variations possible; see also calibration certificate.)

Response time (90%) at +20 °C (+68 °F) 8 s/17 s\*\* with grid filter

in still air 20 s/50 s\*\* with grid + steel netting filter

40 s/60 s\*\* with sintered filter

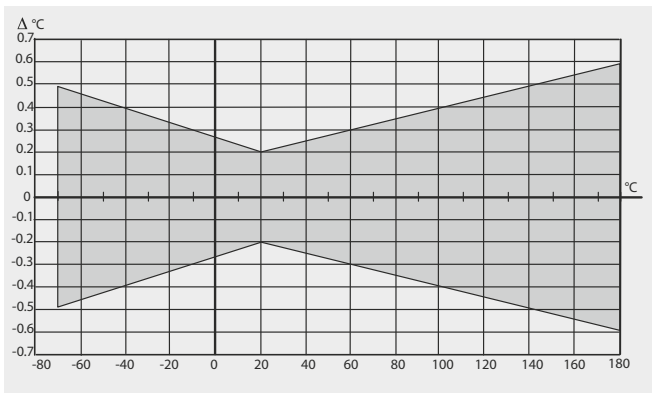
\*HUMICAP 180R or 180RC recommended

\*\* with HUMICAP 180R or 180RC or 180VC sensor

### TEMPERATURE

Accuracy at +20 °C (+68 °F) ±0.2 °C (±0.36 °F)

Accuracy over temperature range (measurement range depends on model)



Temperature sensor Pt100 RTD Class F0.1 IEC 60751

### Other available variables (model-dependent)

dew point temperature, mixing ratio, absolute humidity, wet bulb temperature, enthalpy, water vapor pressure

## Inputs and Outputs

Operating voltage 10 ... 35 VDC, 24 VAC ±20%

with optional power supply module 100 ... 240 VAC, 50/60 HZ

Power consumption at +20 °C (U<sub>in</sub> 24 VDC)

RS232 max. 25 mA

U<sub>out</sub> 2 x 0 ... 1 V/0 ... 5 V/0 ... 10 V max. 25 mA

I<sub>out</sub> 2 x 0 ... 20 mA max. 60 mA

display and backlight +20 mA

during chemical purge max. 110 mA

during probe heating (HMT337) +120 mA

Analog outputs (2 standard, 3rd optional)

current output 0 ... 20 mA, 4 ... 20 mA

voltage output 0... 1 V, 0... 5 V, 0... 10 V

Accuracy of analog outputs at +20 °C ±0.05% full scale

Temperature dependence of the

analog outputs ±0.005%/°C full scale

External loads

current outputs R<sub>L</sub> < 500 ohm

0 ... 1 V output R<sub>L</sub> > 2 kohm

0 ... 5 V and 0 ... 10 V outputs R<sub>L</sub> > 10 kohm

Max. wire size 0.5 mm<sup>2</sup> (AWG 20)

stranded wires recommended

Digital outputs RS232, RS485 (optional)

Protocols ASCII commands, MODBUS RTU

Service connection RS232, USB

Relay outputs (optional) 0.5 A, 250 VAC

Ethernet interface (optional)

Supported standards 10BASE-T, 100BASE-TX

Connector 8P8C (RJ45)

IPv4 address assignment DHCP (automatic), static

Protocols Telnet, MODBUS TCP/IP

WLAN interface (optional)

Supported standards 802.11b

Antenna connector type RP-SMA

IPv4 address assignment DHCP (automatic), static

Protocols Telnet, MODBUS TCP/IP

Security WEP 64/128, WPA2/802.11i

Authentication / Encryption (WLAN)

Open / no encryption

Open / WEP

WPA Pre-shared key / TKIP

WPA Pre-shared key / CCMP (a.k.a. WPA2)

Optional data logger with real-time clock

Logged parameters max. four with trend/min/max values

Logging interval 10 sec. (fixed)

Max. logging period 4 years, 5 months

Logged points 13.7 million points per parameter

Battery lifetime min. 5 years

Display LCD with backlight, graphical trend display

of any parameter

Menu languages English, Chinese, Finnish, French, German,

Japanese, Russian, Spanish, Swedish

## Mechanics

Cable bushing	M20 x 1.5 for cable diameter 8 ... 11 mm/0.31 ... 0.43"
Conduit fitting	1/2" NPT
User cable connector (optional)	M12 series 8-pin (male)
option 1	female plug with 5 m (16.4 ft.) black cable
option 2	female plug with screw terminals
Probe cable diameter	
HMT333 (+80 °C)	6.0 mm
other probes	5.5 mm
Standard probe cable lengths	2 m, 5 m or 10 m (Additional lengths available, please see order forms for details)
Housing material	G-AlSi 10 Mg (DIN1725)
Housing classification	IP 66
	IP65 (NEMA4X) with local display
Weight	
depending on selected probe, cable and modules	1.0 - 3.0 kgs

## Operating Environment

Operating temperature	
for probe	same as measurement range
for transmitter body	-40 ... +60 °C (-40 ... 140 °F)
with display	0 ... +60 °C (32 ... 140 °F)
Electromagnetic compatibility	Complies with EMC standard EN61326-1, Industrial Environment
Note: Transmitter with display test impedance of 40 ohm is used in IEC61000-4-5 (Surge immunity)	

## Mounting Options



Mounting with Wall  
Mounting Kit\*



Mounting with DIN Rail  
Installation Kit



Pole Installation with Installation  
Kit for Pole or Pipeline

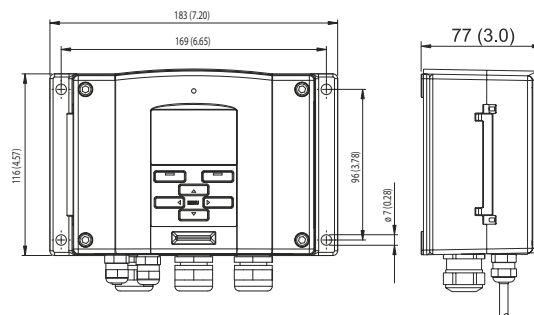


Mounting Rain Shield with  
Installation Kit

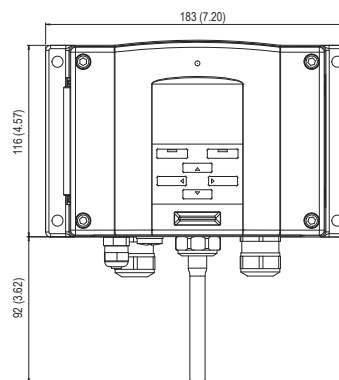
\*not mandatory for wall installations

## Dimensions

Dimensions in mm (inches)



Transmitter with WLAN antenna



TYPE APPROVED PRODUCT  
CERTIFICATE NO.: A-13529

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## HMT331 Humidity and Temperature Transmitter for Demanding Wall-Mounted Applications



*The HMT331 is a state-of-the-art wall-mounted humidity measurement instrument.*

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT331 is a high-quality wall-mounted transmitter for demanding HVAC and condition-monitoring applications.

### Typical Applications

- cleanrooms
- pharmaceutical processes
- swimming halls
- museums and archives



*HMT331 Humidity and Temperature Transmitter with short flexible probe and optional WLAN.*

### Technical Data

Temperature measurement range	-40 ... +60 °C (-40 ... +140 °F)
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### Accessories

USB service port cable with PC software	219916
Connection cable for HM70	211339
Wall-mounting plate (plastic)	214829
Pole installation kit with rain shield	215109
DIN rail installation set	215094
PPS plastic grid filter with stainless steel net	DRW010281SP
Stainless steel sintered filter	HM47280SP

## HMT333 Humidity and Temperature Transmitter for Ducts and Tight Spaces

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT333 is a versatile instrument for applications where a small remote probe is needed, for example in demanding HVAC applications. Its small thermal mass enables rapid response to temperature changes.



*The HMT333 transmitter's compact probe is designed for remote applications.*

### Flexible Installation

To install the probe in ducts, channels, and through walls, an installation kit is available with a stainless steel flange, lead-through piece, and steel support bar.

The HMT333 has two probe cable options – a flexible rubber cable that withstands temperatures of up to +80 °C, and a durable cable that withstands temperatures of up to +120 °C. Both cable options are available in lengths of 2, 5, and 10 meters. Additionally, flexible rubber cable (+80 °C) is available in 20-meter lengths.

For outdoor environments, the DTR502B solar radiation shield provides protection for the probe. The shield can be installed on a pole, beam, or flat surface.

### Typical Applications

- cleanrooms
- pharmaceutical processes
- environmental chambers
- processes with moderate temperature and humidity



*Duct installation kit for HMT333 and HMT337.*

### Technical Data

Temperature measurement range	-40 ... +80 °C (-40 ... +176 °F) or -40 ... +120 °C (-40 ... +248 °F)
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### Accessories

Duct installation kit	210697
Cable gland with split seal	HMP247CCG
USB service port cable with PC software	219916
Connection cable for HM70	211339
Wall-mounting plate (plastic)	214829
Pole installation kit with rain shield	215109
Solar radiation shield	DTR502B
DIN rail installation set	215094
PPS plastic grid filter with stainless steel net	DRW010281SP
PPS plastic grid filter	DRW010276SP
Stainless steel sintered filter	HM47280SP



## HMT334 Humidity and Temperature Transmitter for High Pressure and Vacuum Applications



*The HMT334 is ideal for permanent installations in pressurized or vacuum processes.*

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT334 is designed for humidity measurement in pressurized spaces or vacuum chambers. Every probe is tested for gas and vacuum-tight installation.

### Typical Applications

- test chambers
- high-pressure and vacuum processes

### Technical Data

Temperature measurement range	-70 ... +180 °C (-94 ... +356 °F)
Operating pressure	0 ... 10 MPa (0 ... 100 bar)

### Accessories

Fitting body ISO M22 x 1.5	17223SP
Fitting body NPT 1/2"	17225SP
USB service port cable with PC software	219916
Connection cable for HM70	211339
Wall-mounting plate (plastic)	214829
Pole installation kit with rain shield	215109
DIN rail installation set	215094
PPS plastic grid filter with stainless steel net	DRW010281SP
PPS plastic grid filter	DRW010276SP
Stainless steel sintered filter	HM47280SP
Stainless steel grid filter	HM47453SP

## HMT335 Humidity and Temperature Transmitter for High Temperatures



*The HMT335 has a robust stainless steel probe, ideal for hot processes with high flow rates.*

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT335 has a long stainless steel probe designed for high temperatures.

### Robust Probe Ideal for High Flow Rates

With high tolerance for mechanical stress and high flow rates, the HMT335 is ideal for duct measurements. The stainless steel installation flange allows easy adjustment of the probe's installation depth.

### Typical Applications

- hot drying processes
- food processes, e.g. baking ovens



*The installation flange allows easy adjustment of the probe installation depth.*

### Technical Data

Temperature measurement range	-70 ... +180 °C (-94 ... +356 °F)
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### Accessories

Mounting flange	210696
USB service port cable with PC software	219916
Connection cable for HM70	211339
Wall-mounting plate (plastic)	214829
Pole installation kit with rain shield	215109
DIN rail installation set	215094
PPS plastic grid filter with stainless steel net	DRW010281SP
PPS plastic grid filter	DRW010276SP
Stainless steel sintered filter	HM47280SP
Stainless steel grid filter	HM47453SP

# HMT337 Humidity and Temperature Transmitter for High Humidity Applications



The HMT337 is ideal for the most demanding process and meteorological measurements in high-humidity condensing environments.

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT337 is delivered in one of three configurations:

- Basic, with a non-warmed probe for moderate humidity
- With a warmed probe, for near-condensing conditions and dew point measurement
- With a warmed probe and an additional temperature sensor, for near-condensing conditions and relative humidity measurement

## True Humidity Readings in Condensation Conditions

Vaisala's unique warmed probe provides fast and reliable measurement in environments where humidity is near saturation. The heating prevents condensation from forming on the sensor.

As the probe is heated, the humidity level inside it stays below the ambient level. With accurate temperature measurement, the ambient dew point can be calculated precisely.

If the relative humidity value is needed, an additional temperature sensor is used. The measured ambient temperature provides the compensation for calculating relative humidity and other humidity parameters.

## Installation Options

Tight installation through a process wall can be achieved with Swagelok® fittings. The optional HMT330MIK Installation Kit is available for outdoor installations; duct installation kits are also available.

### Typical Applications

- professional meteorology
- intake air monitoring of engines and gas turbines
- timber drying kilns



Duct installation kit for HMT333 and HMT337.

### Technical Data

Temperature measurement range	-70 ... +180 °C (-94 ... +356 °F)
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### Accessories\*

Cable gland and AGRO	HMP247CG
Duct installation kit (RH probe)	210697
Duct installation kit (T probe)	215003
Swagelok fittings (NPT and ISO) for both RH and T probes (up to 10 bar)	
Solar radiation shield	DTR502B
Meteorological installation kit	HMT330MIK
USB service port cable with PC software	219916
Connection cable for HM70	211339
Wall-mounting plate (plastic)	214829
Pole installation kit with rain shield	215109
DIN rail installation set	215094
Warmed probe accessory	HMT330WPA
PPS plastic grid filter with stainless steel net	DRW010281SP
PPS plastic grid filter	DRW010276SP
Stainless steel sintered filter	HM47280SP
Stainless steel grid filter	HM47453SP

\*for more installation accessories, check the order form

## HMT338 Humidity and Temperature Transmitter for Pressurized Pipelines



*The HMT338 is ideal for installations in pressurized processes where the probe needs to be removed while the process is running.*

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT338 is designed for pressurized processes.

### Insert or Remove the Probe while the Process is Running

With “hot tapping”, the probe is inserted directly into the process while it is running, without the need for venting or lowering the process pressure.

The probe is tightened to a ball-valve assembly fixed to the process pipe or wall. The adjustable hex nut is hand-tightened to temporarily hold the probe in place. The probe is then pushed down to the appropriate depth. The hex nut is then tightened with a wrench to lock the probe in place. Hot tapping is possible in pressures up to 10 bar.

### Typical Applications

- process lines
- environmental chambers
- vacuum-drying processes
- compressed air lines with refrigerant dryers

### Technical Data

Temperature measurement range	-70 ... +180 °C (-94 ... +356 °F)
Operating pressure	0 ... 4MPa (0 ... 40 bar)

### Accessories

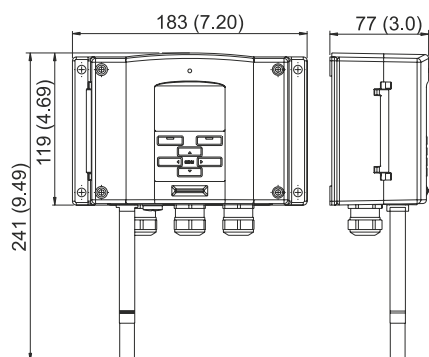
Ball-valve set	BALLVALVE-1
Pressure fitting ISO 1/2 to NPT 1/2	210662
USB service port cable with PC software	219916
Connection cable for HM70	211339
Wall-mounting plate (plastic)	214829
Pole installation kit with rain shield	215109
DIN rail installation set	215094
PPS plastic grid filter with stainless steel net	DRW010281SP
PPS plastic grid filter	DRW010276SP
Stainless steel sintered filter	HM47280SP
Stainless steel grid filter	HM47453SP



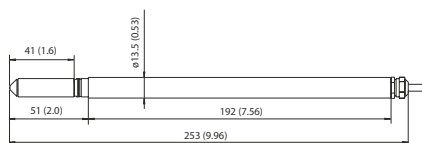
# Dimensions of the Probes for the HMT330 Series

Dimensions in mm (inches)

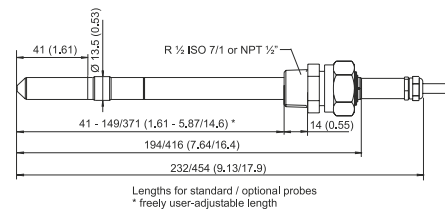
## HMT331 probe



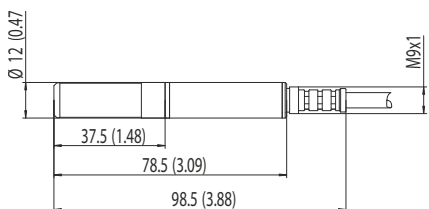
## HMT335 probe



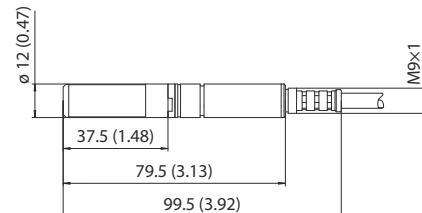
## HMT338 probe



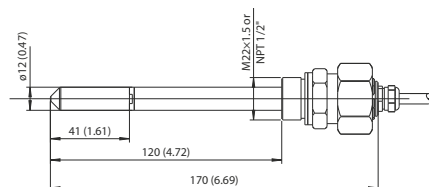
## HMT333 probe



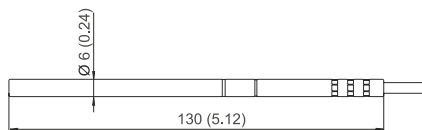
## HMT337 RH probe



## HMT334 probe



## HMT337 T probe



## Installation flange

